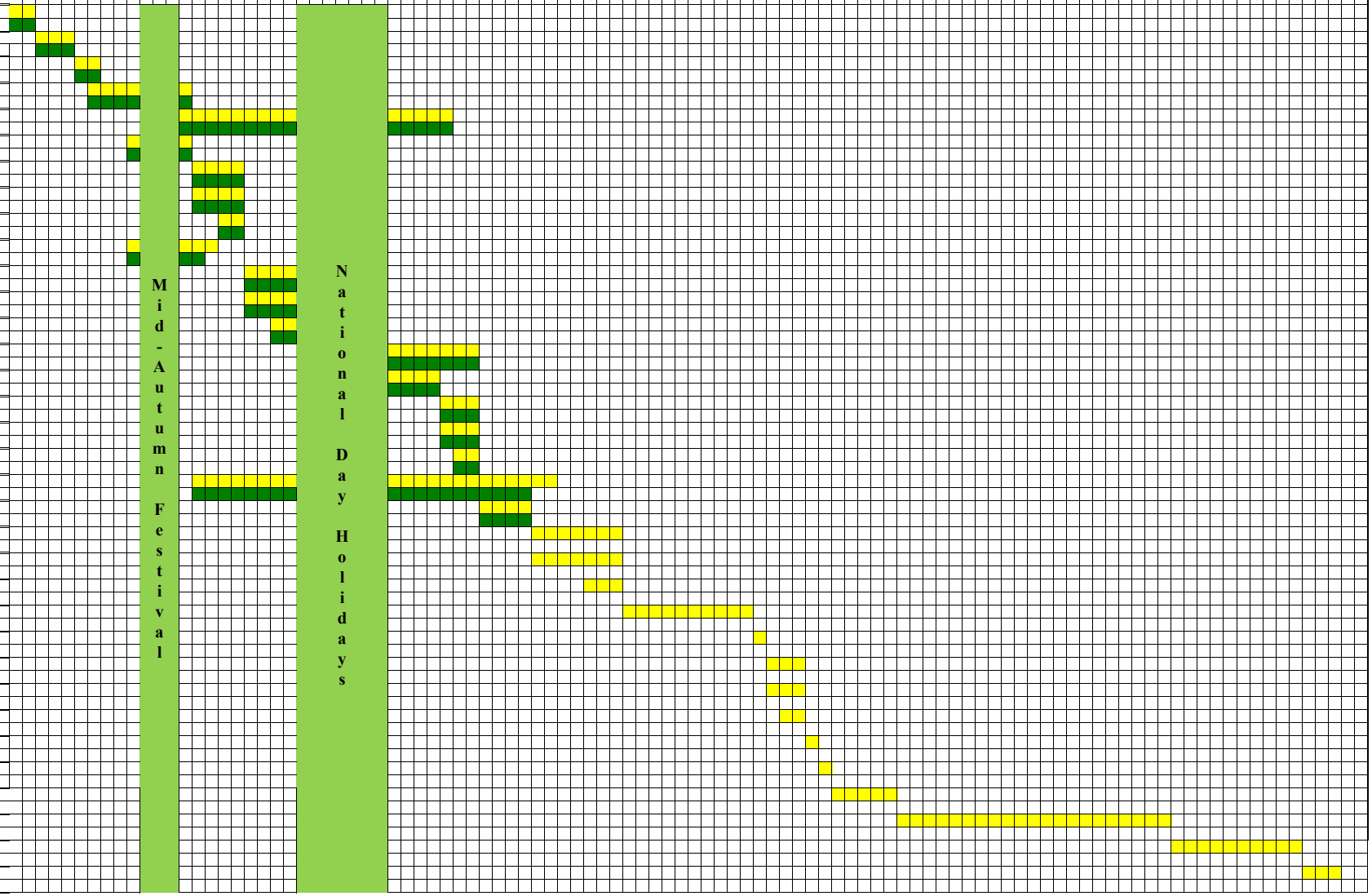
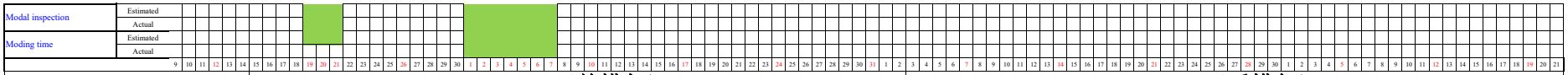
HENDA PRECISION INDUSTRY LIMITED

Weekly Process Report

Part number:		**Client:**		**T1 Date**	10-11月-21 星期三
Part Description		**Mold No:**		**Estimated**	
Project No:		**Prepared By:**		**Actual**	

Task Name		Status
GA Drawings feedback from customer		Estimated / Actual
GA Drawings		Estimated / Actual
Finished Mold Design		Estimated / Actual
Order Steel		Estimated / Actual
Standard Part		Estimated / Actual
Order Mold Base		Estimated / Actual
deep-hole drilling	Cavity	Estimated / Actual
	Core	Estimated / Actual
	Slide	Estimated / Actual
CNC Programming		Estimated / Actual
Rough Machining	Cavity	Estimated / Actual
	Core	Estimated / Actual
	Slide	Estimated / Actual
Make Electrodes		Estimated / Actual
Heat Treatment		Estimated / Actual
Precision Machining	Cavity	Estimated / Actual
	Core	Estimated / Actual
	Slide	Estimated / Actual
Moldbase Machining		Estimated / Actual
Wire-cut		Estimated / Actual
EDM	Cavity	Estimated / Actual
	Core	Estimated / Actual
	Slide	Estimated / Actual
Mould Fit		Estimated / Actual
Nozzle Fit		Estimated / Actual
Polishing	Cavity	Estimated / Actual
	Core	Estimated / Actual
	Slide	Estimated / Actual
Assemble Mold		Estimated / Actual
1.st.Trial		Estimated / Actual
Sample Inspection Report		Estimated / Actual
1. st. Trial Product Customer Feedback		Estimated / Actual
T1 Improve the mold by customer feedback		Estimated / Actual
2st. Trial		Estimated / Actual





Cavity（前模仁）

80%

3D Models	Drilling	CNC Rough Machining	Heat Treatment	Precision Machining	Wire-cut	EDM	Polishing
	100%	100%	100%	100%	90%	70%	0%

Core （后模仁）

80%

3D Models	Drilling	CNC Rough Machining	Heat Treatment	Precision Machining	Wire-cut	EDM	Polishing
	100%	100%	100%	100%	90%	60%	0%

Sliders （行位）

70%

3D Models	Drilling	CNC Rough Machining	Heat Treatment	Precision Machining	Wire-cut	EDM	Polishing
	100%	100%	100%	90%	90%	0%	0%

lifters （斜顶）

N/A

3D Models	Drilling	CNC Rough Machining	Heat Treatment	Precision Machining	Wire-cut	EDM	Polishing
	%	%	%	%	%	%	%

Mould base （模胚）

60%

Hot runner（热流道）

60%

Assembly / Fit mode（飞模/组立）

0%